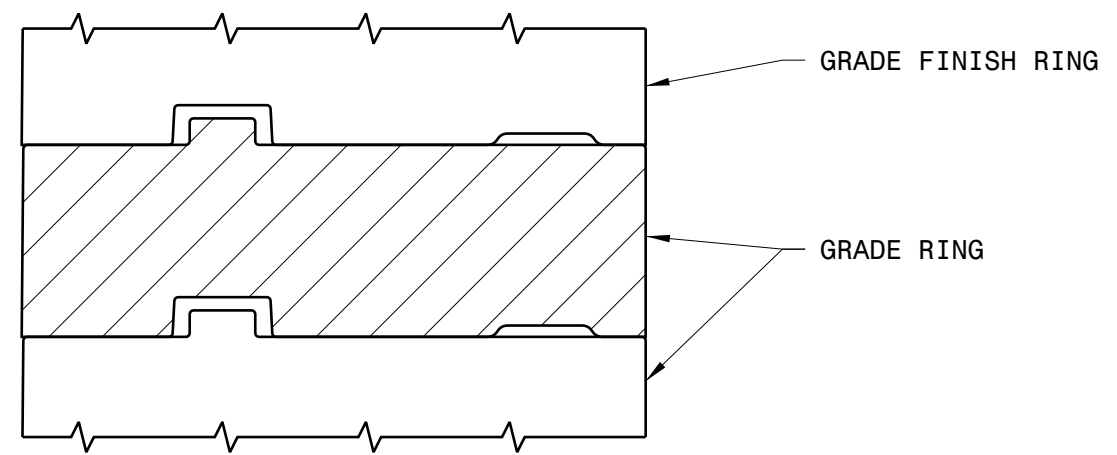
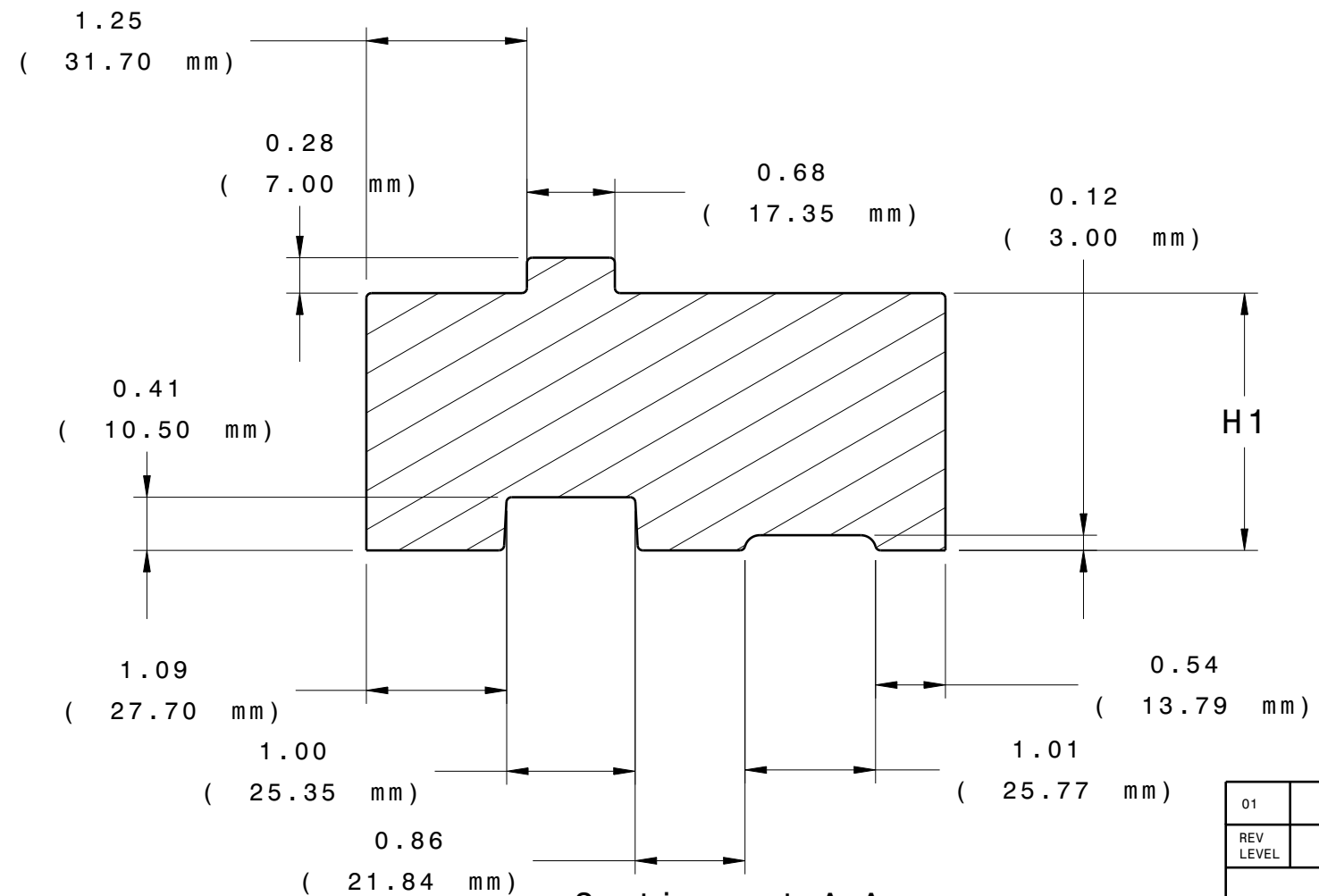
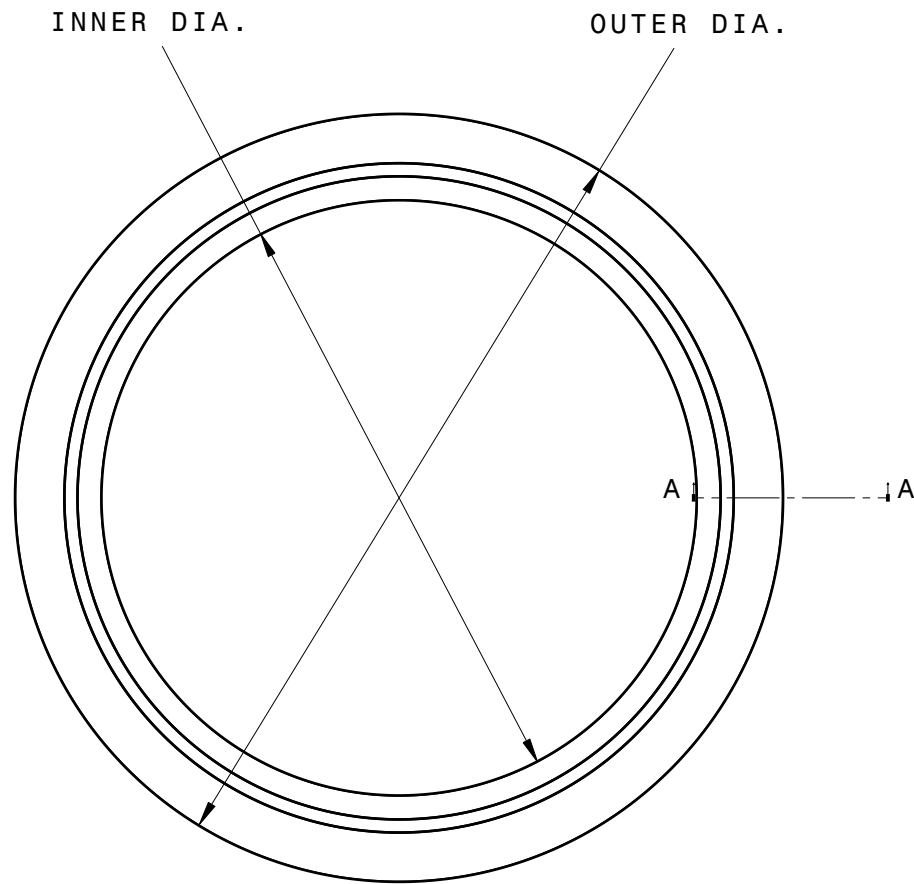


GRADE RING				
PART NUMBER	OUTER DIA (IN.)	INNER DIA (IN.)	H1 (IN.)	WEIGHT (lbs.)
40-31G-200	40	31	2	N/A
40-31G-400	40	31	4	N/A
40-31G-600	40	31	6	N/A



Section
Mating Components



Section cut A-A
Scale: 3:4

GENERAL NOTES:

- MEETS HS20/HS25 LOADING PER M306 PROOF LOAD
- ARPRO EXPANDED POLYPROPYLENE BLACK 120 G/L ASTM-D3575
- OVERALL LENGTH & HEIGHT TOLERANCE = +/-0.25 %
- DENSITY/WEIGHT TOLERANCE = +/-10%

01	INITIAL RELEASE	N/A	14MAY 2020	E.N.
REV LEVEL	CHANGE DESCRIPTION	ECN #	DATE	INITIALS

PRO-RING MANHOLE ADJUSTMENT SYSTEM	PART NUMBER: 40 SERIES GRADE RINGS	CUSTOMER REVISION LEVEL:
ENGINEER:	PHONE NUMBER:	

SURFACE PROFILE: 5.0mm A B M C M

NO BURRS AT PARTING LINE PORTION

ALL HOLES OR SLOT SIZE TOLERANCE: ± 0.5 MM

MATERIAL SPECIFICATION:
3D CAD IS MASTER

ENGLISH/INCHES UNLESS OTHERWISE SPECIFIED

CAD SYSTEM:
CATIA V5

MATERIAL:
EPP

FILENAME:

DRAWN BY:	ENGINEERING:	MOLDING:	QUALITY:

ANY HARD COPY OF THIS DRAWING IS TO BE CONSIDERED AN UNCONTROLLED COPY UNLESS OTHERWISE SPECIFIED. ELECTRONIC COPY IS MASTER.

Scale
1:10